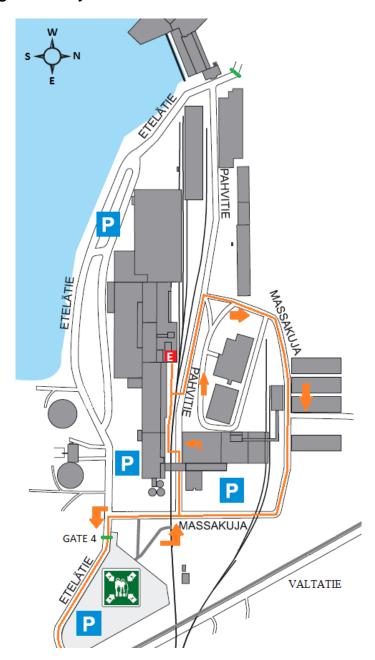




UNLOADING POINT FOR PCC

Stora Enso Ingerois Oy



E = Unloading point

Gate address: Etelätie 3, 46900 Inkeroinen

Process operator's phone number: +358 40 524 9258 (24H)

IF THERE IS NO ANSWER, PLEASE CALL:

Control room, dry end: +358 40 670 4280 (24H)

Shift foreman: +358 40 054 3944 (24H)

Unloading instructions for driver

- 1. Entry to the mill area via the main gate, and driving route to the unloading area and out as indicated on the above map. The provided driving routes must be strictly adhered to.
- 2. Call the process operator at the number, which is provided at the unloading point (+358 40 524 9258). The process operator gives unloading instructions and unloading permission, and is in charge of opening the locked unloading pipes. The driver is absolutely forbidden to access the mill facilities!
- 3. Perform the unloading process using the mill's pump, the pump can be started up from the exterior wall. The unloading point is shared with Kaolin 2. The pipeline is rinsed after the unloading.
 - rinsing water is led to a collecting basin, from where it is piped to the process sewer.
- 4. Make sure that the unloading point is clean and tidy.
 - washing cars is absolutely forbidden.
- 5. When unloading has ended inform the process operator who will
 - take care of closing the unloading pipe and locking the pipes equipped with locks
 - sign the transport documents
 - give exit permission.

SAFETY INSTRUCTIONS:

- In addition to the personal protective equipment prescribed by the hauling company, wear safety shoes, a helmet or bump cap, protective gloves and clothing, protective eyewear and high-visibility clothing.
- Follow the instructions of the haulier and any chemicals specific instructions provided at the unloading point.
- The speed limit at the mill site is 40 km/h unless a lower speed limit is indicated by traffic signs.
- Smoking is prohibited at the mill site.



IN CASE OF EMERGENCY, CALL THE EMERGENCY NUMBER 112 AND INFORM THE MILL'S MAIN GATE OF THE EMERGENCY CALL, TEL. +358 20 4626502 IN CASE OF A HAZARDOUS SITUATION, IMMEDIATELY CONTACT THE SHIFT FOREMAN, TEL. +358 400 543 944.